

## ABSTRACT

A cutting device includes a cutter rod, and a movable cutting tool of a length greater than the diameter of the cutter rod. The movable cutting tool is prevented from cracking and  
5 breaking.

A movable cutting tool (7) has protruding parts (7b) protruding radially outward from a large-diameter part (40b) of a cutter rod (4) and having cylindrical surfaces (7c) of a cylinder of a radius equal to that of the large-diameter part  
10 (40b). The movable cutting tool (7) is attached to a flat surface (40c) formed in the cutter rod (4) with the cylindrical surfaces (7c) in close contact with the circumference of the large-diameter part (40b) of the cutter rod (4) to bear external force exerted on the protruding parts (7b) by the cutter rod (4).